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D4840-041
Job Sheet 186579



007007

Part No: D4840-041

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Stores/Pkg-1		DEC 11 2018
110	Packaging	2 pcs	1/4/19	1/4/19	0.00	0.00	Packaging1-5		DEC 11 2018
120	Small Fab	2 pcs	1/4/19	1/4/19	0.00	2.51	Small Fab-7		DAS 36
130	QC	2 pcs	1/4/19	1/4/19	0.00	0.00	QC5		JAN 02 2019 68.89
140	Packaging	2 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-2		JAN 07 2019 9.89
150	QC21-SA	2 Ea	1/4/19	1/4/19	0.00	0.00	QC21		JAN 08 2019

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598: 1/138996

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1 cct036	Upper Cutter Deflector	2 Ea (1 ea)	90-Start up Operation	5052460
D4824-1 36	Upper Cutter Mount	2 Ea (1 ea)	90-Start up Operation	5015992
D4838-1 128	Upper Cutter Body, LH	2 Ea (1 ea)	90-Start up Operation	5025187
D4838-2 128	Upper Cutter Body, RH	2 Ea (1 ea)	90-Start up Operation	5025273
D4839-1 128	Blade	4 Ea (2 ea)	90-Start up Operation	5133329
MS21042L08	Nut	28 Ea (14 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	28 Ea (14 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	56 Ea (28 ea)	90-Start up Operation	5107796

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4823-1	2	2	0
	D4824-1	2	5	0
	D4838-1	2	13	0
	D4838-2	2	11	0
	D4839-1	4	20	0
	MS21042L08	28	1,722	0
	MS27039-08-19	28	1,161	0
	NAS1149FN832P	56	3,611	0



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Container No: S136932



Part: D4840-041

Job No: 186579

Serial No/Batch: S136932

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/11/10

Part Specifications

Specifications could not be found.

Plex 12/11/18 8:00 AM dart.quirion.sônia